

# H Drill / Chamfering tools

## Possible drill-adapter combinations



Drawing number	FB	Insert	SL	SL	Ø B	Drill 3xD T DIN 6537 K Twisted	Drill 5xD T DIN 6537 L Twisted	Drill 7xD T Twisted
						from - to	from - to	from - to
H 2006-1206 0000 R	1.8	W 2006-.... L	59.3	50.3	4.0 - 4.2	6.7 - 15.7	14.7 - 23.7	15.7 - 24.7
					4.3 - 4.7	6.7 - 15.7	14.7 - 23.7	25.7 - 34.7
					4.8 - 5.3	6.7 - 15.7	22.7 - 31.7	30.7 - 39.7
					5.4 - 6.0	6.7 - 15.7	22.7 - 31.7	37.7 - 46.7
H 2006-1208 0000 R	1.8	W 2006-.... L	59.3	50.3	6.1 - 7.0	19.7 - 24.8	31.7 - 40.7	46.7 - 55.7
					7.1 - 8.0	19.7 - 28.7	31.7 - 40.7	56.7 - 65.7
H 2006-2006 0000 R	1.8	W 2006-.... L	62.8	52.8	4.0 - 4.2	3.2 - 13.2	11.2 - 21.2	12.2 - 22.2
					4.3 - 4.7	3.2 - 13.2	11.2 - 21.2	22.2 - 32.2
					4.8 - 5.3	3.2 - 13.2	19.2 - 29.2	27.2 - 37.2
					5.4 - 6.0	3.2 - 13.2	19.2 - 29.2	34.2 - 44.2
H 2006-2008 0000 R	1.8	W 2006-.... L	62.8	52.8	6.1 - 7.0	16.2 - 24.8	28.2 - 38.2	43.2 - 53.2
					7.1 - 8.0	16.2 - 26.2	28.2 - 38.2	53.2 - 63.2
H 2006-2010 0000 R	1.8	W 2006-.... L	67.8	57.8	8.1 - 9.0	21.2 - 31.2	35.2 - 45.2	63.2 - 73.2
					9.1 - 10.0	21.2 - 31.2	35.2 - 45.2	71.2 - 81.2
H 2006-2012 0000 R	1.8	W 2006-.... L	72.8	62.8	10.1 - 11.0	29.2 - 39.2	45.2 - 55.2	82.2 - 92.2
					11.1 - 12.0	29.2 - 39.2	45.2 - 55.2	90.2 - 99.5
H 3006-2014 0000 R	2.5	W 3006-.... L	73.5	63.5	12.1 - 14.0	33.5 - 41.5	50.5 - 58.5	108.5 - 116
H 3006-2016 0000 R	2.5	W 3006-.... L	73.5	63.5	14.1 - 16.0	41.5 - 43.9	59.5 - 61.9	130.5 - 132.6
H 2006-3206 0000 R	1.8	W 2006-.... L	64.8	54.8	4.0 - 4.2	1.2 - 11.2	9.2 - 19.2	10.2 - 20.2
					4.3 - 4.7	1.2 - 11.2	9.2 - 19.2	20.2 - 30.2
					4.8 - 5.3	1.2 - 11.2	17.2 - 27.2	25.2 - 35.2
					5.4 - 6.0	1.2 - 11.2	17.2 - 27.2	32.2 - 42.2
H 2006-3208 0000 R	1.8	W 2006-.... L	64.8	54.8	6.1 - 7.0	14.2 - 24.2	26.2 - 36.2	41.2 - 51.2
					7.1 - 8.0	14.2 - 24.2	26.2 - 36.2	51.2 - 61.2
H 2006-3210 0000 R	1.8	W 2006-.... L	69.8	59.8	8.1 - 9.0	19.2 - 29.2	33.2 - 43.2	61.2 - 71.2
					9.1 - 10.0	19.2 - 29.2	33.2 - 43.2	69.2 - 79.2
H 2006-3212 0000 R	1.8	W 2006-.... L	74.8	64.8	10.1 - 11.0	27.2 - 37.2	43.2 - 53.2	80.2 - 90.2
					11.1 - 12.0	27.2 - 37.2	43.2 - 53.2	88.2 - 98.2
H 3006-3214 0000 R	2.5	W 3006-.... L	75.5	65.5	12.1 - 14.0	31.5 - 41.5	48.5 - 58.5	106.5 - 116
H 3006-3216 0000 R	2.5	W 3006-.... L	80.5	70.5	14.1 - 16.0	34.5 - 43.9	52.5 - 62.5	123.5 - 132.6
H 3006-3218 0000 R	2.5	W 3006-.... L	80.5	70.5	16.1 - 18.0	42.5 - 49.3	62.5 - 69.3	142.5 - 149.2
H 3006-3220 0000 R	2.5	W 3006-.... L	80.5	70.5	18.1 - 20.0	50.5 - 52.6	72.5 - 74.6	163.5 - 165.8

### Ordering example:

Drill-Ø = 6.2 mm, Drilling depth = 22 mm, Chamfer = 1x45°, Hydraulic chuck-Ø = 20mm  
 reading from the table: Drawing number = H 2006-2008 0000 R, the drawing number reading from  
 the table of the right side shows the Ordering number = Part.Nr. + Code 20042 8,020